

LeRoy Plastics Inc.

**Manufacturer of High Quality
Industrial, Food and Medical
Grade Tubing**

**Bonded Dual, Twin & Multi -
line Tubing, Hose, Wire and
Cable Products**

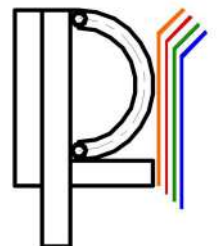
**Custom Shapes of Formed
Tubing, Hose and Pipe**

**PVC Dip - Molded
Custom Tubular Products**

**Custom Retracting Self -
Storing Coils of Tubing &
Hose**



Mastering Plastics Since 1970



LeRoy Plastics Inc. - Tubing Ordering Guide

Material Type	Mat'l code	*Inner Diameter	*Outer Diameter	* Sizing code	Color	Modifier
Polypropylene	200	.062	.125	0612	Black	B
Non Phthalate PVC	300NP	.094	.188	0918	Blue	BU
Ultra High Purity TPE Flex	400	.125	.250	1225	Green	G
Nylon 12	500	.170	.250	1725	Grey	GY
High Density PE (HDPE)	600	.188	.313	1831	Natural	N
Low Density PE (LDPE)	700	.250	.375	2537	Orange	OR
85 Duro Polyether PU	800	.375	.500	3750	Purple	PL
95 Duro Polyether PU	900	.500	.750	5075	Red	R
Teflon Lined LDPE	TL	.750	1.000	7510	Yellow	Y

Spool Length	Modifier
100 feet	1
250 feet	2.5
500 feet	5
1,000 feet	10
2,000 feet	20

* Sizing examples are ID/OD combinations which are frequently ordered. Additional sizes are available in stock, and custom sizes upon request. Please refer to the specific product page for all available stock sizes and contact us for pricing on custom sizes, colors and lengths to fit your application.

Examples:

200 1725 N 10	Polypropylene - .170 x .250 OD - Natural - 1,000 feet
300NP 7510 B 2.5	Non Phthalate PVC - .750 x 1.00 OD - Black - 250 feet
700 2537 BU 5	Low Density PE (LDPE) - .250 x .375 OD - Blue - 500 feet
900 3750 R 1	95 Duro Polyurethane - .375 x .500 OD - Red - 100 feet

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Company Profile & Quality Statement

PROFILE

LeRoy Plastics Inc. manufactures a wide variety of stock and custom tubing made from highly engineered resins and commodity compounds. We also manufacture semi rigid dip-molded OEM components and have secondary processes of bonded tubing, hose and cables, self storing retractable coils and custom formed tubing, hose, pipe and profiles in our sophisticated ninety thousand plus square foot facility located in Western New York. The multiple designated areas of expertise all in one facility provides a turn key supplier for numerous markets and OEM industrial needs.

QUALITY STATEMENT

Every employee at LeRoy Plastics Inc. is committed to the continual improvement of our quality management system so that we meet our customers' requirements on time, every time.

CERTIFICATIONS

LeRoy Plastics Inc. obtained ISO 9001:2015 certification in 2018 and has been an A+ rated Better Business Bureau Accredited Business since 2016.

In order to best serve our customers and remain true to our employees, LeRoy Plastics Inc. embraces the following core values:

INTEGRITY

At LeRoy Plastics Inc. we try to uphold to the highest standards in all of what we do. We act with unconditional respect, honesty, openness, and courtesy at all times.

ACCOUNTABILITY

We believe in accepting responsibility and the consequences, and taking ownership while embracing common goals, teamwork, and joint decision-making.

TEAM WORK

We work in a collaborative environment where team success takes precedence over individual achievement and where we encourage new ideas and practices without judgment or criticism. Our success comes from focused strategic growth with a team and strategic partners that share our values.

CONTINUOUS IMPROVEMENT

We are relentless in our pursuit to creatively, intelligently, and systematically improve in everything we do daily here as our ISO 9001:2015 quality system culture embraces today's challenges and develops tomorrow's technology. Our company wide commitment to professional development and product sustainability is evident in our quality products and services for nearly 50 years.

RELATIONSHIP

Above all, by holding true to our core values and through devoted customer appreciation and respect, we've earned our customers trust, developing the long standing business relationships that remain the very heart of our company today. We are an Equal Opportunity Employer and support our local, state and national community and all those who serve to protect it.

Contact Information & Certifications

To contact us and receive immediate assistance, you may do so in any of the ways listed below.

Phone (585) 768 - 8158 (*Mon. - Fri. 8 am to 5 pm est.*)

Fax (585) 768 - 4283 (*24 - 7*)

E-Mail Sales@leroyplastics.com

WWW www.leroyplastics.com (*You may also contact us directly from our website*)

U.S.P.S. **LeRoy Plastics Inc.**
20 Lent Avenue
LeRoy, NY 14482 U.S.A.



Sale Terms and Conditions

All customer purchase orders are subject to the following terms and conditions of sale which may not be altered or changed without the written approval from the offices of LeRoy Plastics Incorporated.

Payment Terms	Net 30 days on open accounts, all subject to prior credit approval. All walk-in and other sales are C.I.A. or C.O.D.
Minimum Order	\$250.00 minimum order.
Freight Policy	All shipments are F.O.B. LeRoy, NY 14482. Any shipments which require parcel insurance must have any requests for such in writing on the original purchase order.
Warranty	LeRoy Plastics Inc. warrants that the goods shipped from this facility will be free of defects in material and workmanship for sixty (60) days after the date shipped. All published information, material recommendations and specifications are provided only as a guideline and is believed to be reliable to the best of our knowledge. However, nothing stated shall ever constitute a guarantee, recommendation, or warranty for any application. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESSED OR IMPLIED, INCLUDING WARRANTIES FOR FITNESS FOR PURPOSE INTENDED. LEROY PLASTICS INC. DISCLAIMS ALL LIABILITY FOR ANY CONSEQUENTIAL DAMAGES.
Return Policy	All products sold by LeRoy Plastics Inc. are warranted to be free from defects in material and workmanship for sixty (60) days. Any product found to carry such defects will be replaced without charge. This warranty is limited only to the replacement of stock LeRoy Plastics Inc. products which after examination by LeRoy Plastics Inc. are in fact deemed defective. LeRoy Plastics specifically disclaims any other liability.
Canceled Orders	No material will be accepted for return after sixty (60) days. Returned material must be a stock catalog product and in "as sold" condition; all custom manufactured products will not be accepted for return. To return stock merchandise, contact any of our Customer Service Representatives for a return authorization (R.M.A.). No returns will be accepted without an R.M.A. number. Any merchandise accepted for account credit will be subject to a 25% or \$250.00 restocking charge, whichever is greater.
Confidentiality	LeRoy Plastics Inc. considers all quotations, purchase orders, materials and information sensitive or relative to business strictly confidential and not to be discussed or shared with any individuals outside either organization.

Registered Products Manufactured by LeRoy Plastics, Inc.

LeRoy Plastics Inc. manufactures several quality stock tubing extrusions in a variety of fractional sizes and colors. Our registered trademark stock tubing products are as follows:

TRU-Clear NP® Non Phthalate Flexible Food, Beverage & Medical Grade PVC

Features	FDA, NSF 51, RoHS , EU 2013 and REACH Compliant. Medical grade Class VI, Glass like inner surface and clarity, Eco-friendly flexible 70A tubing
Uses	Consumer, Food and Beverage, Medical, Laboratory and Industrial Applications
Colors	Clear

TRU-Lon® Flexible Premium Grade Polyamide Nylon 12

Features	RoHS Compliant. Flexible, Glass like surface for easy flow, Long life tubing
Uses	Consumer Air transfer, Hydraulic, Pneumatic and Industrial Applications
Colors	Natural, Red, Yellow, Green, Blue and Black

TRU-Thane® High Pressure 95A Polyurethane

Features	High tensile strength, Excellent wear performance, hydrolysis and microbial resistance, Excellent low temperature flexibility, Premium tubing
Uses	Consumer, Hydraulic, Pneumatic and Industrial Applications
Colors	Natural and Black

Food & Medical Grade 85A Polyurethane

Features	FDA and RoHS Compliant. Flexible, Medical grade Class VI, BPA free, Excellent hydrolysis, microbial and bacterial resistance, Long life tubing
Uses	Consumer, Medical, Food, Pneumatic and Industrial Applications
Colors	Natural

TRU-Poly® FDA Compliant Low Density Polyethylene - LDPE

Features	Complies with U.S. FDA 21 CFR 177.1520 (c) 2.2., Canadian HPFB No Objection (w/Limitations), EU, No 10/2011. Non toxic premium grade tubing
Uses	Consumer, Food and Beverage, Environmental, Laboratory and Industrial Applications
Colors	Natural, Red, Yellow, Green, Blue and Black

List of Manufacturing Capabilities and Fabrication Services

- ◆ Extruded tubing available in stock or custom fractional and metric sizes, private branded or non-printed tubing up to 1.50" outside diameter (OD) coiled, reeled on to spools or provided in straight cut lengths.
- ◆ Custom twin, dual and multiple line bonding of tubing, hose, plastic coated cable and wire combinations made from most any extruded plastic material family.
- ◆ Custom PVC dip molded tubular components, assemblies, adapters and fittings made from food or industrial grades of PVC ranging from 60A to 105A durometer hardness materials.
- ◆ PVC plastisol low pressure injection or slush molded parts and fittings.
- ◆ PVC plastisol solid or soft closed cell foam coating of metals.
- ◆ Single and multi-plane custom formed tubing, hose, pipe and rod fabrication of most extruded plastic materials.
- ◆ Custom laser printing and engraving on all extruded plastics.
- ◆ Custom single and bonded multiple tube 'self-storing' retractable coils.
- ◆ Custom plastic tube flaring, sealing, cutting, machining, notching, punching, slitting and gluing.
- ◆ CNC machining of plastic rod, sheet and profile stock.
- ◆ Custom sub assemblies, kitting, special packaging, sampling and short run prototyping.
- ◆ Complete on site tooling and plastics machining facility.
- ◆ All products are proudly made in the USA.



Thermoplastic Tubing

LeRoy Plastics Inc. manufactures quality stock and custom tube extrusions in many common materials and fractional sizes which are all available in bulk spools, coils, custom cut straight lengths and colors. Our stock tubing products are:

TRU-Thane® - High pressure 95A and FDA sanctioned food and medical grade 85A polyurethane

TRU-Poly® - FDA sanctioned food grade LDPE

TRU-Lon® - Flexible premium grade polyamide Nylon 12

TRU-Clear NP® - Non-phthalate flexible FDA sanctioned food and medical grade 70A PVC

Polypropylene - FDA sanctioned food and medical grade polypropylene

HDPE - FDA & REACH sanctioned ESCR (Stress Crack Resistant) High Density Polyethylene

TLPE - FDA and EPA sanctioned Teflon lined polyethylene

Ultra High Purity Water Flex - Highly flexible TPE designed for potable drinking water

PVC - Food, medical, UL and Industrial grades of flexible tubing from 60A to 90A Rockwell hardness

TPE - Food, medical and Industrial grades of flexible tubing from 60A to 85A Rockwell hardness

TPV - Food, medical and Industrial grades of flexible tubing from 60A to 85A Rockwell hardness

TPU/PVC - A polyurethane/vinyl anti fungal blend tubing in 55A & 80A Rockwell hardness

LLDPE - Linear low density polyethylene

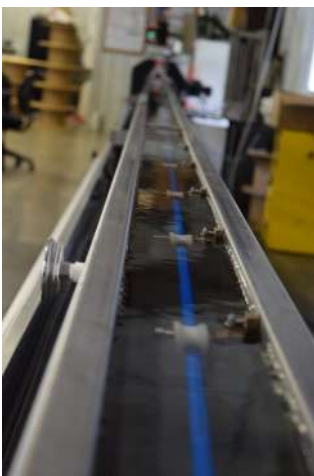
EVA - Ethyl vinyl acetate from 2.5% to 28% vinyl acetate content

Nylon - Nylon 11 & Nylon 12 (flexible and rigid)

Santoprene® - Food and industrial grades of flexible tubing from 60A to 85A Rockwell hardness

Our state of the art extruders are each equipped with full SPC quality monitors to insure tubing to the highest degree of dimensional integrity while still providing economical quality solutions to your requirements. Full traceability, sample retains and histograms are performed and recorded for each foot of tubing under strict manufacturing guidelines and good housekeeping practices.

Some common applications and uses for our tubing are; *instrumentation, pneumatics, food and beverage transfer, high purity lines, consumer goods, automation, gas lines, medical devices, fuel and oil transfer, liquid chemical transfer, water transfer and treatment, robotics, hydraulics, sanitary, environmental, pharmaceutical, marine, agricultural, high temperature, transfer of gasses, personal safety and medical care equipment, fluid packaging, hydro and alternative energy use and high pressure grease lines.*



Santoprene® is a registered trademark of Exxon Mobil Corporation.

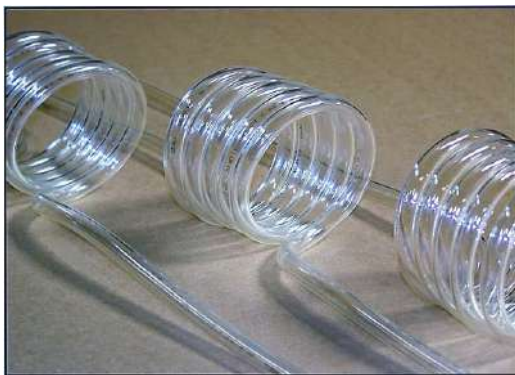
Single and Multiple Tube Self-Storing Retractable Coils

Retractable 'self-storing' single and multiple tube or hose recoils are offered by LeRoy Plastics Inc. as custom orders only. Our small to large production order capabilities are frequently preferred when non-stock sizes or non standard configurations are needed in a hurry. All extruded plastic material families are coiled at our facility in single tube and bonded tube or hose configurations.

In addition to conventional retractable coils we also offer coaxial coils, where the outer tube acts as a barrier or shield for sensitive wire harnesses, cables or additional tubes inside of it when applications call out for those wires, cables or tubes to be protected from any harsh environmental conditions such as heat, degrading chemical sprays or mists.

Most manufacturers only offer standard size tube diameters with pre-determined working lengths, forcing the customer to fit their application to the coil manufacturers offering. Here at LeRoy Plastics Inc. we build custom recoils to fit your exact needs and specifications, ultimately resulting in cost savings.

If you have any custom coil requirements, call us and we will work with you and your team to customize an economical self storing recoil built to fit your exact needs.



Twin and Multiple Line Bonding

LeRoy Plastics Inc. offers bonding of all extruded plastic tubing, hose, cabling and wires using a proprietary process which does not involve any corrosive solvents or adhesives. Size capabilities range from 1/16" to 2" diameter tubing, hose, wires and cables. We bond extruded plastic tubing and hose in any size combination from most any common plastic material family available in two, three and right up to fourteen tube or hose custom configurations.

Tubing, hose, wire and cable can provide both color coded dual and multiple tube or hose assemblies while neatly bundling them together without the need for expensive jacketing or protective sleeves. Designed for uses such as transfer of water, food, beverage, fuel, oil, chemicals, gasses, high purity air, instrumentation, pneumatics, hydraulics and fluid packaging equipment used in the agricultural, environmental, marine, food, pharmaceutical and medical industries. Much of our tubing is used globally for water purification systems, environmental groundwater testing, water remediation and drinking water delivery systems.

Multiple production lines give us the flexibility to meet your immediate needs, no matter the quantity or order size. Clean room environment practices are used for all high purity applications.



LeRoy Plastics Inc. offers three different bonding variations for you to choose from;

Strippable Bond - The bond style is continuous yet provides relatively easy separation to split the tubes apart. Once separated, this style of bond always leaves a thin parting line on the outer surface of the tube or hose where the bond previously existed. This bond style is typically recommended for use with barbed fittings or where the tubes will be secured.

Permanent Bond - This bond style is continuous and ideal when there can be no chance of separation. Advantageous when complete fusion of all materials is required providing the most strength to support entire assembly lengths.

Intermittent Bond - This bond style was developed and is exclusively offered by LeRoy Plastics Inc. The bond is permanent and has specific measured intervals of gaps where no bond has taken place and the tubing is to be cut. There is no need for separation or splitting back of the bond because where the cut is made provides a clean and pristine tube condition and perfect connection or seal on the outer surface of the tube. All of our equipment can be programmed to offer most any intermittent 'bond to gap' ratios for the length of an application.

Please inquire on any size or color combination of bonded tubes, hoses, wires or cables.

Tubing, Hose, Pipe, Rod & Profile Bending and Forming

The fabrication and forming of extruded plastic tubing, hose and pipe products was the foundation of our business in 1970. Our size capabilities range from 1/16" to 12" diameters of tubing, hose, pipe and rods. Many profiles and shapes are fabricated daily in this accomplished division. Minimal bend radii with compound multiple plane bend capabilities offers custom routing of air or fluid transfer lines for supply and drain systems alike. Large diameter pipe sweeps and customized tube fitting ends make connecting larger systems in the field much easier. This division is capable of forming flexible and rigid extruded plastic from most any modern plastic material family available today.

All custom formed products are manufactured under strict process control guidelines that are initiated during the first phase of a project. Continual improvement is part of our culture and nearly every phase of bringing a part to production is done in one facility which allows us to provide a very quick turn around time on most any custom formed plastic project.

Our in house machine shop develops innovative techniques and new tooling designs to insure consistent quality parts, on time. We serve worldwide industries with time and money saving ideas by the implementation of our custom plastic products that will improve your product performance, appearance and costs.



PVC Plastisol Dip Molding & Closed Cell Foam Metal Coatings

Custom PVC dip molded products are flexible and semi-rigid tubular parts made to route air or fluids with no joints or fittings which completely eliminates all leak points, simplifies installation and improves performance.

LeRoy Plastics Inc. stocks over a dozen different custom formulations of material which are immediately available in FDA, 3A, NSF 51, U.V. resistant, UL flame retardant, anti-microbial and anti-static grades with Shore A Rockwell hardnesses ranging from 55 through 105 Durometer.

All molded tubular parts used to transport fluid or air are routinely pressure tested to insure leak-free quality.

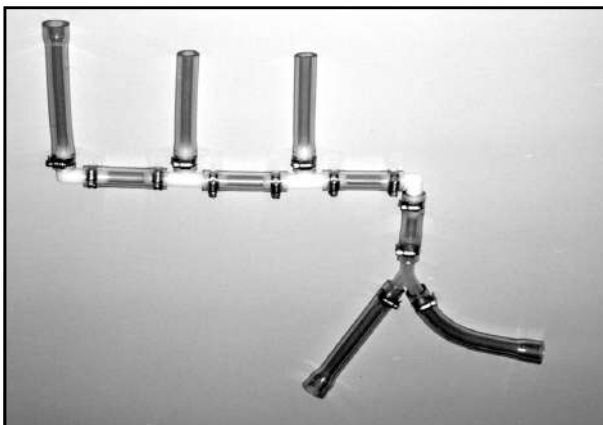
The fluid path and smooth inside surface of dip molded parts provides improved product flow and efficiency within very controlled pre-determined tolerances.

Molded PVC plastisol parts will drastically reduce assembly time while improving both your product performance, reliability and overall costs.

For environments which are exposed to any harsh or corrosive conditions, LeRoy Plastics Inc. also offers custom Closed Cell PVC Foam vinyl coatings for plastic and metallic parts requiring insulation, protective sheathing or sound proofing.

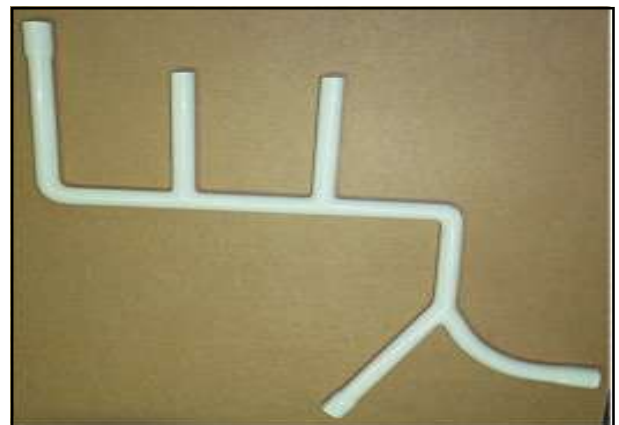


BEFORE



13 hose clamps, 3 formed tubes, 6 straight tubes, 5 barbed fittings, assembly time and a very hazardous leak potential.

AFTER



One (1) time tooling investment, One (1) single unit cost, zero (0) assembly time, improved aesthetics & fluid path, no clamps & no leaks

Guaranteed!

TRU-Poly® Low Density Polyethylene (LDPE)

TRU-Poly® LDPE offers an economical and chemically inert tubing with a glass-like interior finish. Improved product flow and ultra-lightweight properties both make it an ideal choice for a wide spectrum of uses including food, beverage, medical and laboratory applications.

TRU-Poly® LDPE is non-toxic, impermeable to gasses or moisture and does not impart any tastes or odors while in use within temperature ranges of – 70 to 140 degrees Fahrenheit. All tubing is certified to be manufactured from 100% virgin grade Kosher material that complies with FDA regulations in Title 21 CFR, section 177.1520 for food grade requirements and can be formed into custom multiple plane bends, coiled or bonded in dual or multiple tube configurations.

All stock tubing is available in the following colors; **Natural, Red, Yellow, Green, Blue & Black**

NOTE: We do not recommend the use of barbed fittings on TRU-Poly® tubing products

Additional fractional, metric sizes, custom colors and cut lengths are quoted upon request. Please ask any of our sales representatives for current price, minimum and availability.

Stock #	I.D.	O.D.	Wall	Available lengths	Lbs./ft.
700 0612	.063	.125	.031	2.5,5,10,20	.0037
700 1218	.125	.188	.031	2.5,5,10,20	.0061
700 1225	.125	.250	.063	1,2.5,5,10,20	.0147
700 1725	.170	.250	.040	1,2.5,5,10,20	.0105
700 1831	.188	.313	.063	1,2.5,5,10	.0195
700 2537	.250	.375	.063	1,2.5,5,10	.0244
700 3143	.313	.438	.063	1,2,5	.0293
700 3750	.375	.500	.063	1,2,5	.0342
700 5062	.500	.625	.063	1,2,5	.0440
700 6275	.625	.750	.063	1,2,5	.0538
700 7510	.750	1.00	.125	1,2,5	.1369
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft 20=2,000ft					

FEP Lined Low Density Polyethylene (TLPE)

High purity FEP lined low density polyethylene tubing offers an inert material in the FEP tube liner and fluid path with an economic and flexible low density polyethylene (LDPE) jacket extruded over the outside of it. Our high purity FEP lined polyethylene complies with EPA SESDPROC-301-R1 and is FDA compliant, making it an ideal choice for use with environmental water testing, potable water, most corrosive chemicals, gasses, paints, solvents and industrial cleaners.

High purity FEP lined low density polyethylene tubing offers a significant economic savings by using a thin FEP wall rather than the traditional heavy wall. Below are a few examples of its uses in many diverse industries such as;

- ◆ Environmental water sampling & water remediation
- ◆ Well, Landfill, and Environmental disaster testing and monitoring
- ◆ Food & Beverage processing, mixing, packaging and dispensing
- ◆ Paint, Chemical, Air and Fluid transfer & distribution

Stock #	I.D.	O.D.	FEP Wall	Available lengths
TL 1225	.125	.250	.010	1,2.5,5,10
TL 1725	.170	.250	.010	1,2.5,5,10
TL 2537	.250	.375	.010	1,2.5,5,10
TL 3750	.375	.500	.012	1,2.5,5,10
TL 5062	.500	.625	.012	1,2.5,5
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft				

Everyday use in many different environmental water transfer and industrial OEM applications for over forty years is time proven testimony to this products value. Offered here as a single stock tube it is also available as dual line tubing in many different size, length and color combinations when bonded to either itself or TRU-Poly® LDPE tubing.

All FEP lined polyethylene stock tubing comes in **Natural** color.

This product is available with a PTFE liner instead of the stock FEP liner, in custom colors, diameters and cut lengths which are all quoted upon request. Please ask any of our sales representatives for current price, minimums and availability.

All tubing is poly-wrapped or bagged and shipped as free coils or on cardboard, plastic and wooden spools shrink-wrapped and bagged to insure cleanliness, please specify your packaging preference.

TRU-Poly® Bonded Low Density Polyethylene (LDPE)

TRU-Poly® LDPE stock tubing is offered in a two tube bonded configuration. Durability and superior characteristics make this ultra-lightweight tubing an ideal choice for a wide spectrum of uses. TRU-Poly® LDPE is non-toxic, impermeable to gasses or moisture and does not impart any tastes or odors thus making it acceptable for food contact and water applications.

All tubing is certified to be manufactured from 100% virgin grade Kosher approved raw materials that are in conformance to FDA Title 21 CFR 177.1520 food grade requirements.

NOTE: We do not recommend the use of barbed fittings on TRU-Poly® tubing products

Additional fractional and metric sizes, custom colors and cut lengths are available and quoted upon request. Please ask any of our sales representatives for current price, minimum and availability.

Stock #	Tube 1 I.D.	Tube 1 O.D.	Tube 2 I.D.	Tube 2 O.D.	Available lengths	Lbs./ft.
PE0606	.063	.125	.063	.125	2.5,5,10,20	.0074
PE0612	.063	.125	.125	.250	2.5,5,10	.0184
PE0617	.063	.125	.170	.250	2.5,5,10	.0141
PE0625	.063	.125	.250	.375	2.5,5,10	.0280
PE1212	.125	.250	.125	.250	1,2.5,5,10	.0292
PE1225	.125	.250	.250	.375	1,2.5,5,10	.0390
PE1237	.125	.250	.375	.500	1,2.5,5	.0488
PE1712	.170	.250	.125	.250	1,2.5,5,10	.0251
PE1717	.170	.250	.170	.250	1,2.5,5,10	.0210
PE1725	.170	.250	.250	.375	1,2.5,5,10	.0349
PE1737	.170	.250	.375	.500	1,2.5,5	.0447
PE2525	.250	.375	.250	.375	1,2.5,5	.0488
PE2537	.250	.375	.375	.500	1,2.5,5	.0586
PE2550	.250	.375	.500	.625	1,2.5,5	.0683
PE2562	.250	.375	.625	.750	1,2.5,5	.0781
PE3737	.375	.500	.375	.500	1,2.5,5	.0684
PE3750	.375	.500	.500	.625	1,2.5,5	.0781
PE3762	.375	.500	.625	.750	1,2.5,5	.0879
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft 20=2,000ft						

FEP Lined Polyethylene TLPE Bonded to TRU-Poly® LDPE

High purity FEP lined polyethylene (TLPE) tubing provides the inert material in the FEP tube liner with an economic natural low density polyethylene jacket extruded over the outside of it. Offered below as a two tube assembly where it is paired and bonded to a TRU-Poly® (LDPE) tube which is used as an air or supplemental return line. TRU-Poly® LDPE is non-toxic, impermeable to gasses or moisture and does not impart any tastes or odors thus making it acceptable for food contact applications.

All tubing is certified to be manufactured from 100% virgin grade Kosher approved raw materials that are in conformance to FDA Title 21 CFR 177.1520 food grade requirements.

NOTES: LDPE tube can be specified as any available color of TRU-Poly® stock tubing

We do not recommend the use of barbed fittings on TRU-Poly® tubing products.

Stock #	TLPE I.D.	TLPE O.D.	LDPE I.D.	LDPE O.D.	Available lengths
TL12A125	.125	.250	.125	.250	1,2.5,5,10
TL12A170	.125	.250	.170	.250	1,2.5,5,10
TL12A250	.125	.250	.250	.375	1,2.5,5,10
TL12A375	.125	.250	.375	.500	1,2.5,5,10
TL17A125	.170	.250	.125	.250	1,2.5,5,10
TL17A170	.170	.250	.170	.250	1,2.5,5,10
TL17A250	.170	.250	.250	.375	1,2.5,5,10
TL17A375	.170	.250	.375	.500	1,2.5,5
TL25A125	.250	.375	.125	.250	1,2.5,5
TL25A170	.250	.375	.170	.250	1,2.5,5
TL25A250	.250	.375	.250	.375	1,2.5,5
TL25A375	.250	.375	.375	.500	1,2.5,5
TL37A125	.375	.500	.125	.250	1,2.5,5
TL37A170	.375	.500	.170	.250	1,2.5,5
TL37A250	.375	.500	.250	.375	1,2.5,5
TL37A375	.375	.500	.375	.500	1,2.5,5
TL50A125	.500	.625	.125	.250	1,2.5,5
TL50A170	.500	.625	.170	.250	1,2.5,5
TL50A250	.500	.625	.250	.375	1,2.5,5
TL50A375	.500	.625	.375	.500	1,2.5,5
TL50A500	.500	.625	.500	.625	1,2.5,5
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft					

TRU-Clear NP® Non Phthalate PVC Food & Beverage Tubing

TRU-Clear NP® Non-Phthalate DEHP free PVC Food and Beverage tubing offers a complete package premium clear food and medical grade material compliant with REACH, RoHS, EU Directive 2013, USP VI, FDA, NSF 51 and 3-A dairy requirements. Eco-friendly and manufactured free from phthalate plasticizer it is ISO rated for cytotoxicity and ethylene oxide sterilization. Non-toxic, no taste, no odor, chemical resistance and superior physical characteristics make it the ideal choice supply tube for food & water distribution, medical devices, sanitary, pharmaceutical, transport of gasses, environmental, chemical transport, fluid drains and many other uses. Recommended operating temperature ranges of -40 to 175 degrees Fahrenheit.

TRU-Clear NP® tubing is certified to be manufactured from 100% virgin grade raw materials and can be formed into custom multiple plane bends or bonded in dual and multiple tube configurations.

All stock tubing is available in **Clear - 70A Durometer hardness**

NOTE: We recommend barbed fittings for all TRU-Clear NP® stock tubing.

Additional fractional, metric sizes, custom colors and cut lengths are quoted upon request. Please ask any of our sales representatives for current price, minimum and availability.

Stock #	I.D.	O.D.	Wall	Available lengths	Lbs./ft.
300NP 0612	.063	.125	.031	1,2.5,5,10	.0049
300NP 0915	.093	.156	.031	1,2.5,5,10	.0066
300NP 1218	.125	.188	.031	1,2.5,5,10	.0082
300NP 1225	.125	.250	.063	1,2.5,5,10	.0198
300NP 1825	.188	.250	.031	1,2.5,5	.0115
300NP 1831	.188	.313	.063	1,2.5,5	.0264
300NP 1837	.188	.375	.094	1,2.5,5	.0444
300NP 2537	.250	.375	.063	1,2.5,5	.0329
300NP 2543	.250	.438	.094	1,2.5,5	.0543
300NP 2550	.250	.500	.125	1,2.5,5	.0790
300NP 3143	.313	.438	.063	1,2.5,5	.0396
300NP 3150	.313	.500	.094	1,2.5,5	.0641
300NP 3156	.313	.563	.125	1,2.5	.0921
300NP 3750	.375	.500	.063	1,2.5,5	.0461
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft					

TRU-Clear NP® Non Phthalate PVC Food & Beverage Tubing



Stock #	I.D.	O.D.	Wall	Available lengths	Lbs./ft.
300NP 3756	.375	.563	.094	1,2.5	.0741
300NP 3762	.375	.625	.125	1,2.5	.1054
300NP 4362	.438	.625	.094	1,2.5	.0838
300NP 4368	.438	.688	.125	1,2.5	.1184
300NP 5062	.500	.625	.063	1,2.5	.0593
300NP 5068	.500	.688	.094	1,2.5	.0942
300NP 5075	.500	.750	.125	1,2.5	.1318
300NP 5675	.563	.750	.094	1,2.5	.1035
300NP 6281	.625	.813	.094	1,2.5	.1140
300NP 6287	.625	.875	.125	1,2.5	.1581
300NP 75100	.750	1.000	.125	1,2.5	.1845
300NP 75112	.750	1.125	.188	1	.2964
300NP 87112	.875	1.125	.125	1	.2109
300NP 10125	1.000	1.250	.125	1	.2373
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft					

TRU-Thane® High Pressure Polyurethane Tubing - 95 A

TRU-Thane® High Pressure polyether polyurethane tubing offers inherent resistance to hydrolysis or moisture, the attack of fungi, UV attack, outstanding abrasion resistance, anti-kinking, excellent impact strength and superior toughness while maintaining excellent flexibility at extremely low temperatures. Excellent clarity, memory, durability and petroleum based chemical resistance characteristics, all make it an ideal choice for a very wide spectrum of uses.

Recommended operating temperature ranges are -90 to 185 degrees Fahrenheit.

All TRU-Thane® High Pressure Polyurethane tubing is 95 Durometer Shore A hardness manufactured to standard industry requirements and is made from 100% virgin grade raw materials and also can be formed into custom multiple plane bends, coiled or bonded in dual or multiple tube configurations.

All stock tubing is available in the following colors; **Clear and Black - 95A Durometer**

Additional fractional and metric sizes, custom colors and straight cut lengths are available and quoted upon request. Please ask any of our sales representatives for current price, minimum and availability.

Stock #	I.D.	O.D.	Wall	Available lengths	Lbs./ft.
900 0612	.063	.125	.031	2.5,5,10,20	.0046
900 0915	.094	.157	.031	2.5,5,10,20	.0062
900 1218	.125	.188	.031	2.5,5,10	.0078
900 1225	.125	.250	.063	1,2.5,5,10	.0185
900 1725	.125	.250	.063	1,2.5,5,10	.0133
900 1831	.188	.313	.063	1,2.5,5,10	.0247
900 2537	.250	.375	.063	1,2.5,5,10	.0308
900 3143	.313	.438	.063	1,2.5,5	.0370
900 3750	.375	.500	.063	1,2.5,5	.0431
900 3756	.375	.563	.094	1,2.5	.0695
900 5062	.500	.625	.063	1,2.5	.0554
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft 20=2,000ft					

TRU-Thane® Food & Medical Grade Polyurethane Tubing - 85 A

TRU-Thane® Food grade polyether polyurethane tubing offers most of the same inherent characteristics as our high pressure polyurethane tubing but is made from a DEHP, phthalate and latex free formulation which meets or exceeds the criteria of REACH, RoHS, EU Directive 2013, Class IV, NSF 51 & 61 and FDA 21 CFR 177.2600 for food contact materials. This tubing is also in full compliance with Section 1502 of the Dodd-Frank Act and does not contain any Conflict Minerals. Recommended operating temperature ranges are -90 to 185 degrees Fahrenheit.

All TRU-Thane® Food grade Polyurethane tubing is 85 Durometer Shore A hardness manufactured to standard industry requirements and is made from 100% virgin grade raw materials and also can be formed into custom multiple plane bends, coiled or bonded in dual or multiple tube configurations.

All stock tubing is available in the following color; **Clear - 85A Durometer**

Additional fractional and metric sizes, custom colors and straight cut lengths are available and quoted upon request. Please ask any of our sales representatives for current price, minimum and availability.

Stock #	I.D.	O.D.	Wall	Available lengths	Lbs./ft.
800 0612	.063	.125	.031	2.5,5,10,20	.0045
800 1218	.125	.188	.031	2.5,5,10	.0076
800 1225	.125	.250	.063	1,2.5,5,10	.0182
800 1831	.188	.313	.063	1,2.5,5,10	.0238
800 2537	.250	.375	.063	1,2.5,5,10	.0297
800 2543	.250	.438	.094	1,2.5,5	.0492
800 3143	.313	.438	.063	1,2.5,5	.0357
800 3750	.375	.500	.063	1,2.5,5	.0416
800 3756	.375	.563	.094	1,2.5,5	.0671
800 5062	.500	.625	.063	1,2.5	.0535
800 5068	.500	.688	.094	1,2.5	.0850
800 5075	.500	.750	.125	1,2.5	.1189
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft 20=2,000ft					

TRU-Lon® PA 12 - Flexible Nylon 12 Tubing

TRU-Lon® PA12 flexible Nylon 12 offers a durable yet economical flexible tubing that is capable of withstanding high working pressures. It is ultra-lightweight with superior toughness and durability, thereby giving it high heat and kink resistant characteristics. All of this makes it an ideal choice for any pneumatic application as well as many other uses. Recommended operating temperature ranges are -32 to 212 degrees Fahrenheit.

TRU-Lon® PA12 flexible nylon tubing is certified to be manufactured from 100% virgin grade raw materials and can be formed into custom multiple plane bends, coiled or bonded in dual or multiple tube configurations.

All stock tubing is available in the following colors; **Natural, Red, Yellow, Green, Blue & Black**

Additional fractional, metric sizes, custom colors and cut lengths are quoted upon request. Please ask any of our sales representatives for current price, minimum and availability.

Stock #	I.D.	O.D.	Wall	Available lengths	Lbs./ft.
500 0712	.079	.125	.023	2.5,5,10,20	.0033
500 1015	.106	.156	.025	2.5,5,10,20	.0046
500 1225	.125	.250	.063	2.5,5,10,20	.0164
500 1725	.170	.250	.040	2.5,5,10,20	.0118
500 1825	.180	.250	.035	2.5,5,10,20	.0105
500 2331	.233	.313	.040	1,2.5,5,10	.0153
500 2737	.275	.375	.050	1,2.5,5,10	.0273
500 3750	.375	.500	.063	1,2.5,5	.0383
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft 20=2,000ft					

Polypropylene Tubing - Food Grade

Polypropylene offers a tubing capable of withstanding moderate to high working pressures, good vacuum and excellent chemical resistance. All polypropylene tubing manufactured at LeRoy Plastics Inc. is made from resin that has passed USP Class VI testing and has a UL yellow card RTI, which also applies to any custom colors.

This tubing meets FDA requirements in the Code of Federal Regulations in 21 CFR 177.1520 for all food contact, including cooking applications. Our Polypropylene tubing ingredients meet the chemical registration requirements of TSCA and DSL. Recommended operating temperature ranges are -40 to 175 degrees Fahrenheit.

All tubing is certified to be manufactured from 100% virgin grade raw materials and also can be machined, coiled and formed into custom multiple plane bends.

All stock tubing is available in the following colors; **Natural**

Additional fractional, metric sizes, custom colors and cut lengths are quoted upon request. Please ask any of our sales representatives for current price, minimum and availability.

NOTE: We do not recommend the use of barbed fittings on our Polypropylene tubing products.

Stock #	I.D.	O.D.	Wall	Available lengths	Lbs./ft.
200 1225	.125	.250	.063	1,2.5,5,10	.0144
200 1725	.170	.250	.040	1,2.5,5,10	.0103
200 1831	.188	.313	.063	1,2.5,5,10	.0194
200 2537	.250	.375	.063	1,2.5,5,10	.0242
200 3143	.313	.438	.063	1,2.5,5,10	.0290
200 3750	.375	.500	.063	1,2.5,5	.0336
200 5062	.500	.625	.063	1,2.5,5	.0434
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft					

HDPE - High Density Polyethylene Tubing

High Density Polyethylene made at LeRoy Plastics Inc. offers an economical high pressure tubing that meets the requirements for both EC 1907/2006 (REACH) and FDA 21 CFR 177.1520 agency ratings. It offers lightweight, abrasion, stain, odor and moisture resistant characteristics which make it ideal for personal care products, food contact, water transport, chemical transport, pharmaceutical, laboratory, industrial and general purpose applications.

Recommended operating temperature ranges are -103 to 180 degrees Fahrenheit.

All HDPE High Density Polyethylene tubing is certified to be manufactured from 100% virgin grade raw materials and can be formed into custom multiple plane bends, coiled or bonded in dual or multiple tube configurations.

All stock tubing is available in the following colors; **Natural**

Additional fractional, metric sizes, custom colors and cut lengths are quoted upon request. Please ask any of our sales representatives for current price, minimum and availability.

Stock #	I.D.	O.D.	Wall	Available lengths	Lbs./ft.
600 1225	.125	.250	.063	2.5,5,10,20	.0152
600 1725	.170	.250	.040	2.5,5,10,20	.0109
600 1831	.188	.313	.063	2.5,5,10	.0203
600 2537	.250	.375	.063	2.5,5,10	.0254
600 3750	.375	.500	.063	2.5,5,10	.0355
600 5062	.500	.625	.063	1,2.5	.0457
600 6275	.625	.750	.063	1,2.5	.0559
600 7587	.750	.875	.063	1,2.5	.0660
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft 20=2,000ft					

Ultra High Purity Drinking Water Flex Tubing

Ultra High Purity Drinking Water Flex tubing made at LeRoy Plastics Inc. offers excellent elasticity, and mechanical properties such as anti-kinking, a smooth dirt and lime repellent inner surface and a 'silicone like' flexibility. Compliant to REACH, RoHS, FDA, NSF, Regulation (EU) No 10/2011, tested and approved by DVGW worksheet W 270 & WRAS (BS6920), ACS (DGS/VS4n° 2000/232 from 27.04.00 + DGS/VS4n° 99/217 from 12.04.99), KTW and UL. It offers lightweight, abrasion, stain, odor and moisture resistant characteristics which make it ideal for drinking water delivery, personal care products, food contact surfaces, beverage transport, chemical transport, pharmaceutical, laboratory, industrial and general purpose applications. Recommended operating temperature ranges are -43 to 180 degrees Fahrenheit.

Ultra High Purity Drinking Water Flex tubing is certified to be manufactured from 100% virgin grade raw materials and can be formed into custom multiple plane bends, coiled or bonded in dual or multiple tube configurations.

All stock tubing is available in **Natural (opaque) - 70A Durometer**

Additional fractional, metric sizes, custom colors and cut lengths are quoted upon request.

Please ask any of our sales representatives for current price, minimum and availability.

Stock #	I.D.	O.D.	Wall	Available lengths	Lbs./ft.
400 1225	.125	.250	.063	2.5,5,10	.0150
400 1725	.170	.250	.040	2.5,5,10	.0107
400 1831	.188	.313	.063	1,2.5,5	.0200
400 2537	.250	.375	.063	1,2.5,5	.0250
400 3143	.313	.438	.063	1,2.5	.0297
400 3750	.375	.500	.063	1,2.5,5	.0350
400 5062	.500	.625	.063	1,2.5	.0450
Available Lengths 1=100ft 2.5=250ft 5=500ft 10=1,000ft					

Stock Tubing Tolerances

TRU-Lon®	I.D.	O.D.	Wall	I.D.	O.D.
P/N					
500 0712	.079	.125	.023	+/- .004	+ .002 /- .004
500 1015	.106	.156	.025	+/- .004	+ .002 /- .004
500 1225	.125	.250	.063	+/- .004	+ .002 /- .005
500 1725	.170	.250	.040	+/- .004	+ .002 /- .005
500 1825	.180	.250	.035	+/- .004	+ .002 /- .005
500 2331	.233	.313	.040	+/- .005	+ .003 /- .006
500 2737	.275	.375	.050	+/- .005	+ .003 /- .006
500 3750	.375	.500	.063	+/- .005	+ .003 /- .006
TRU-Poly®	I.D.	O.D.	Wall	I.D.	O.D.
P/N					
700 0612	.063	.125	.031	+/- .004	+/- .004
700 1218	.125	.188	.031	+/- .004	+/- .004
700 1225	.125	.250	.063	+/- .005	+/- .005
700 1725	.170	.250	.040	+/- .005	+/- .005
700 1831	.188	.313	.063	+/- .006	+/- .006
700 2537	.250	.375	.063	+/- .006	+/- .006
700 3143	.313	.438	.063	+/- .008	+/- .008
700 3750	.375	.500	.063	+/- .008	+/- .008
700 5062	.500	.625	.063	+/- .010	+/- .010
700 6275	.625	.750	.063	+/- .010	+/- .010
TRU-Thane®	I.D.	O.D.	Wall	I.D.	O.D.
P/N					
800 0612	.063	.125	.031	+/- .006	+/- .008
800 1218	.125	.188	.031	+/- .006	+/- .008
800 1225	.125	.250	.063	+/- .008	+/- .010
800 1831	.188	.313	.063	+/- .008	+/- .010
800 2537	.250	.375	.063	+/- .008	+/- .010
800 2543	.250	.438	.094	+/- .008	+/- .010
800 3143	.313	.438	.063	+/- .008	+/- .010
800 3750	.375	.500	.063	+/- .010	+/- .012
800 3756	.375	.563	.094	+/- .010	+/- .012
800 5062	.500	.625	.063	+/- .012	+/- .015
800 5068	.500	.688	.094	+/- .012	+/- .015
800 5075	.500	.750	.125	+/- .012	+/- .015
900 0612	.063	.125	.031	+/- .006	+/- .008
900 1218	.125	.188	.031	+/- .006	+/- .008
900 1225	.125	.250	.063	+/- .008	+/- .010
900 1831	.188	.313	.063	+/- .008	+/- .010
900 2537	.250	.375	.063	+/- .008	+/- .010
900 3143	.313	.438	.063	+/- .008	+/- .010
900 3750	.375	.500	.063	+/- .010	+/- .012
900 3756	.375	.563	.094	+/- .010	+/- .012
900 5062	.500	.625	.063	+/- .010	+/- .012

Stock Tubing Tolerances

TRU-Clear NP®	I.D.	O.D.	Wall	I.D.	O.D.
P/N					
300NP 0612	.063	.125	.031	+/- .006	+/- .010
300NP 0915	.094	.156	.031	+/- .006	+/- .010
300NP 1218	.125	.188	.031	+/- .006	+/- .010
300NP 1225	.125	.250	.063	+/- .006	+/- .010
300NP 1825	.188	.250	.031	+/- .006	+/- .010
300NP 1831	.188	.313	.063	+/- .006	+/- .010
300NP 1837	.188	.375	.094	+/- .010	+/- .012
300NP 2537	.250	.375	.063	+/- .010	+/- .012
300NP 2543	.250	.438	.094	+/- .010	+/- .012
300NP 2550	.250	.500	.125	+/- .012	+/- .015
300NP 3143	.313	.438	.063	+/- .012	+/- .015
300NP 3150	.313	.500	.094	+/- .012	+/- .015
300NP 3156	.313	.563	.125	+/- .012	+/- .015
300NP 3750	.375	.500	.063	+/- .012	+/- .015
300NP 3756	.375	.563	.094	+/- .012	+/- .015
300NP 3762	.375	.625	.125	+/- .012	+/- .015
300NP 4362	.438	.625	.094	+/- .012	+/- .015
300NP 4368	.438	.688	.125	+/- .012	+/- .015
300NP 5062	.500	.625	.063	+/- .015	+/- .020
300NP 5068	.500	.688	.094	+/- .015	+/- .020
300NP 5075	.500	.750	.125	+/- .015	+/- .020
300NP 5675	.563	.750	.094	+/- .015	+/- .020
300NP 6281	.625	.813	.094	+/- .020	+/- .025
300NP 6287	.625	.875	.125	+/- .020	+/- .025
300NP 75100	.750	1.000	.125	+/- .020	+/- .025
300NP 75112	.750	1.125	.188	+/- .020	+/- .025
300NP 87112	.875	1.125	.125	+/- .020	+/- .025
300NP 10125	1.000	1.250	.125	+/- .020	+/- .025

Polypropylene	I.D.	O.D.	Wall	I.D.	O.D.
P/N					
200 1225	.125	.250	.063	+/- .005	+/- .005
200 1725	.170	.250	.040	+/- .005	+/- .005
200 1831	.188	.313	.063	+/- .005	+/- .005
200 2537	.250	.375	.063	+/- .008	+/- .008
200 3143	.313	.438	.063	+/- .008	+/- .008
200 3750	.375	.500	.063	+/- .010	+/- .010
200 5062	.500	.625	.063	+/- .010	+/- .010

Stock Tubing Tolerances

H.D.P.E.	I.D.	O.D.	Wall	I.D.	O.D.
P/N					
600 0612	.063	.125	.031	+/- .004	+./-.005
600 1225	.125	.250	.063	+/- .005	+./-.008
600 1725	.170	.250	.040	+/- .005	+./-.008
600 1831	.188	.313	.063	+/- .008	+./-.008
600 2537	.250	.375	.063	+/- .008	+./-.008
600 3750	.375	.500	.063	+/- .010	+./-.010
600 5062	.500	.625	.063	+/- .012	+./-.015
600 6275	.625	.750	.063	+/- .012	+./-.015
600 7587	.750	.875	.063	+/- .012	+./-.015
Teflon Lined L.D.P.E.	I.D.	O.D.	Wall	I.D.	O.D.
P/N					
TL 1225	.125	.250	.063	+/- .005	+/- .005
TL 1725	.170	.250	.040	+/- .005	+/- .005
TL 2537	.250	.375	.063	+/- .006	+/- .006
TL 3750	.375	.500	.063	+/- .008	+/- .008
TL 5062	.500	.625	.063	+/- .010	+/- .010
Ultra High Purity TPE Flex	I.D.	O.D.	Wall	I.D.	O.D.
P/N					
400 1225	.125	.250	.063	+/- .006	+/- .006
400 1725	.170	.250	.040	+/- .006	+/- .006
400 1831	.188	.313	.063	+/- .008	+/- .008
400 2537	.250	.375	.063	+/- .008	+/- .008
400 3143	.313	.438	.063	+/- .012	+/- .012
400 3750	.375	.500	.063	+/- .012	+/- .012
400 5062	.500	.625	.063	+/- .015	+/- .015

LeRoy Plastics Inc. - Tubing Ordering Guide

Material Type	Mat'l code	*Inner Diameter	*Outer Diameter	* Sizing code	Color	Modifier
Polypropylene	200	.062	.125	0612	Black	B
Non Phthalate PVC	300NP	.094	.188	0918	Blue	BU
Ultra High Purity TPE Flex	400	.125	.250	1225	Green	G
Nylon 12	500	.170	.250	1725	Grey	GY
High Density PE (HDPE)	600	.188	.313	1831	Natural	N
Low Density PE (LDPE)	700	.250	.375	2537	Orange	OR
85 Duro Polyether PU	800	.375	.500	3750	Purple	PL
95 Duro Polyether PU	900	.500	.750	5075	Red	R
Teflon Lined LDPE	TL	.750	1.000	7510	Yellow	Y

Spool Length	Modifier
100 feet	1
250 feet	2.5
500 feet	5
1,000 feet	10
2,000 feet	20

* Sizing examples are ID/OD combinations which are frequently ordered. Additional sizes are available in stock, and custom sizes upon request. Please refer to the specific product page for all available stock sizes and contact us for pricing on custom sizes, colors and lengths to fit your application.

Examples:

200 1725 N 10	Polypropylene - .170 x .250 OD - Natural - 1,000 feet
300NP 7510 B 2.5	Non Phthalate PVC - .750 x 1.00 OD - Black - 250 feet
700 2537 BU 5	Low Density PE (LDPE) - .250 x .375 OD - Blue - 500 feet
900 3750 R 1	95 Duro Polyurethane - .375 x .500 OD - Red - 100 feet





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Tubing Extrusion



Dip Molded Plastics



Custom Forming



Intermittent Bonding

Premium Quality Plastic Tubing
Custom Formed Tubing, Hose, Pipe & Rod
Dip-Molded Rigid & Flexible Plastics Tubular Components & Adapters
Custom Twin, Dual & Multiple Line Retractable 'Self-Storing' Recoils
Bonded Twin, Dual & Multiple Line Tubing, Hose, Wires & Cables
Soft Vinyl & Closed Cell Foam Coating of Metals

Custom Niche Fabrication of Tubular Extrusions Made From Most Every Plastic Resin

